

# Géminis<sup>®</sup>

## FINISHER OR PULPING MACHINE



Géminis<sup>®</sup>  
Procesos Alimentarios, S.L.

## APPLICATIONS

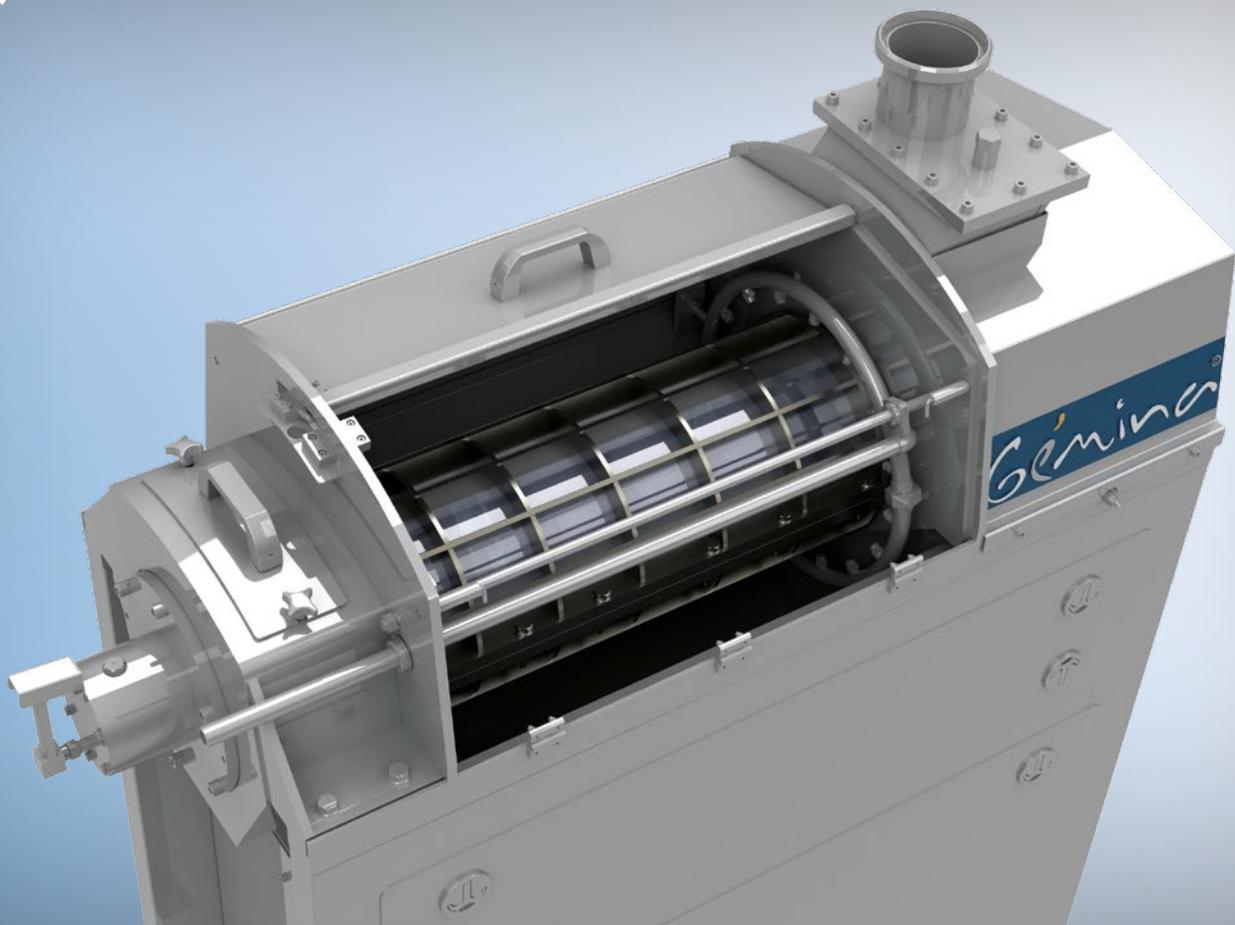
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Finisher is used in the processing of a big variety of products to refine the product in a continuous and efficient way.

Some applications are the following ones:

- Tomato
- Citrics
- Bananas and tropical fruits
- Vegetables of all types.

The paste extracted through these machines stands out for having a great consistence and an emphasised colour. Finisher is used in both cold and hot extraction applications



## Principle of operation

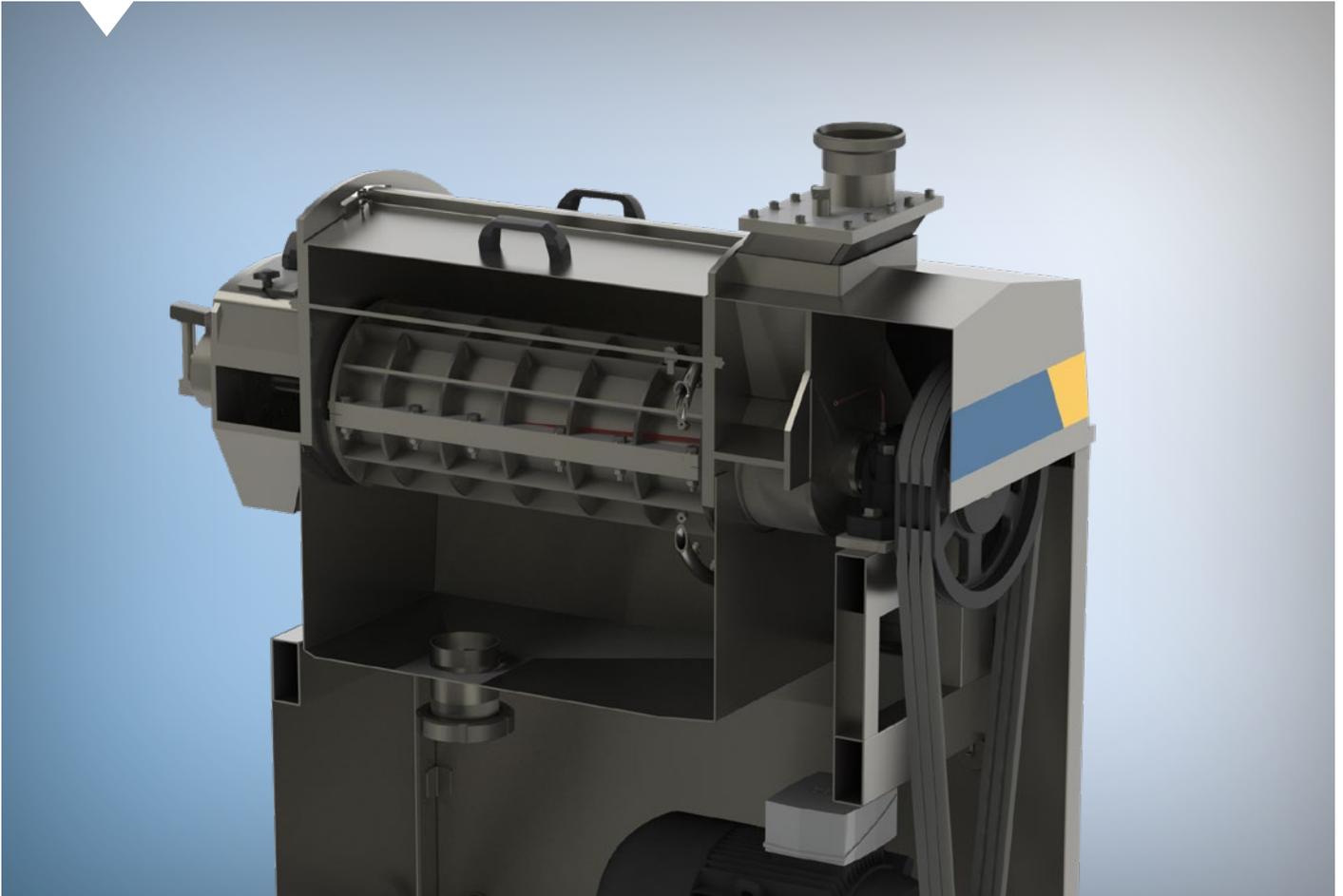
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Once the product has been grinded, it is pumped to the finisher. The operation is continuous. By the time the product arrives at the entry of the equipment, it goes into the sieve thanks to pumping pressure. Once the product is into the sieve, a rotor made up of a spinning shaft, which has some blades making contact against the sieve, centrifuged the product towards the net producing continuously the extraction. Thanks to the geometry of the blades, the product is distributed throughout

them uniformly getting a regular and stable extraction. Depending on the the diameter of the holes, the quantity of product sieved will increase or decrease as well as its texture. The product sieved is taken into a hopper and is pumped to the next stage of the process. The own pressure of the product, which has not been filtered though the net, pushes the waste product to the exit gate. Here, a perpetual screw drives the waste product to its destiny.

## ADVANTAGES AND CONSTRUCTIVE FEATURES

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### **Efficiency:**

Gemina's pulper has a high performance with regard to the percentage of output produced.

### **Reliability:**

Simplicity in the construction of the machine enables to generate minimum stoppage due to breakdown or maintenance.

All the machines have the CE marking and include the required security devices, as well as the information concerning their use and maintenance.

### **Modular design:**

The design of the machine is created to facilitate the changing of the sieve, which can be realised without stripping down the motor, axle or blades.

### **Cleaning:**

The cleaning of the machine is carried out in an easy way through a tubes net which goes through the blades area and the entirely sieve. Possibility of automating and including CIP automatic cleaning.

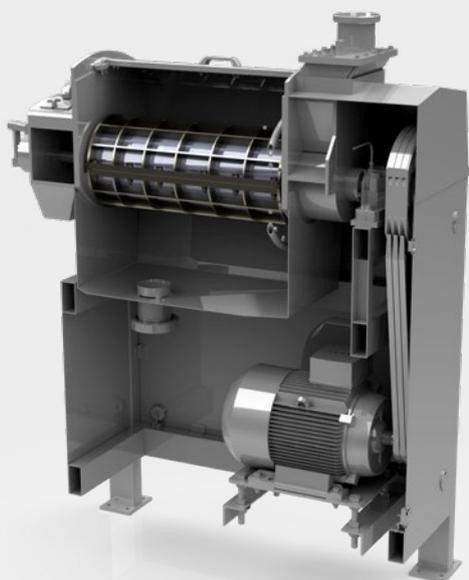
### **Sieve selection**

The sieve in the machine is interchangeable through an easy manual operation of exchanging components. Depending on the product or the desired texture level, to change the size of the sieve holes is appropriate. Therefore, diverse sieves including different sizes of holes are offered, as well as different patterns.

## MATERIALS

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The machine is made with AISI 316 stainless steel and silicone for food uses (FDA) in the blades, according to food industry requirements.



## MACHINE DATA

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Machine consumption is 11 kw.

Machine capacity (depending on the pattern of the sieve and the product): 5000-10.000 Kg/h.

# Our company



GÉMIMA Procesos Alimentarios, S.L. is located in Jumilla, Murcia, a spanish autonomous region which is a model in food production.

GÉMIMA has 25 years of experience in designing, making and integration of systems which offer innovative solutions for the food sector industry.

*You imagine and,*  
**we do it.**



## BUSINESS LINES

### Design and manufacture of machinery

- Design, manufacturing and integration of process equipment and food aseptic packing.
- The Manufacture is completely carried out in our installations.
- All our machinery has CE safety certificate and complies with the most exigent standards.
- I+D+i: We bet on technology innovation.

### Engineering and design of processes: Projects management

In Gémima, we love our work and, therefore, our engineering department includes from the design, the calculation, the manufacture, the assembly, the automation and the start up of machines and installations. Therefore, we include a global and integral management of all our projects.

We care of every detail of the process and we advise our clients to optimize their product elaboration procedure. Gémima designs every process adapting it to the customers' requirements and standing out our customers' products among their competitors.

- Versatility and flexibility: we can plan from a plant, a simple line expansion to the installation of an equipment in a process.
- Ability of adaptation to different places and circumstances.
- Our engineering department has a big technical capacity and a long experience in this area.
- Gémima guarantees your success because we manage the whole project, reducing risks, costs and deadlines

# Services Provided

## 1 - Technical assistance service: Alfa-Laval official technical and distributor service

- Maintenance service.
- Installation service.
- Calibrations.
- Replacement parts services.
- "Training" service.
- Online monitoring of production process and breakdown resolution.

## 2 - Automation and Robotics

- Automation of custom-made processes: integral solutions.
- Total Control of the process: SCADA systems, record and control of data.
- Custom-made robotics applications: different solutions for different necessities.

## 3 - Food Quality

- Optimization, development and validation of processing and packing equipment, besides of food elaboration processes.
- Consultancy for implantation of standards such as: BRC, IFS: ISO 22.000, FSSC...
- Product development [process + formula].

# Customer Service

Gémina is characterized by its exclusive and permanent customer service. Our vocation is to become part in an operational way of the companies which we work.

Our closeness, technical competence, wide experience and self-confident are some of the main features why our costumers place their trust into our equipments and services.



# Industries

Industrial sectors where GEMINA develops its projects:

- Dairy industry
- Tomato industry
- Juice and drink industry
- Vegetables and fruits industry
- Citrus fruits industry

# Products catalogue

## Aseptic fillings

Aseptic machine which fills metal drums with pre-sterilised bags which have pressurised cap. Besides, it also fills carton containers

## Bag in box

Aseptic filling automatic feeding of pre-sterilized bags which have pressurized cap and a low volume (1-20 liters)

## Extractors

Processing of a wide variety of products to get a puree free of seeds and peels.

Different methods of using: extractor or refiner

## Heat exchanger

We offer all kind of models and designs, from single-tube to partial ones or rough surface exchangers.

## Forced circulation evaporators

Concentrators which have great capacity and performance for products having great viscosity and a high content in solid matter. Multiple stages which are adapted to the process and needs.

## Hot/cold break units

These units process tomato puree and tomato paste guaranteeing the total or partial deactivation of the pectolytic enzymes and allowing the preservation of the pectine.

## Laboratory pilot plants

Pasteurization and aseptic packing in the laboratory of small product samples, such as juices, soda drinks, vegetable creams, soups, etc.

## Tubular pasteurizer

Project and constructive development of pasteurization plants adapted to different needs.

## UHT

Low-acid liquid products (pH>4.5 for milk pH>6.5) are treated at 135-150°C for a few seconds with indirect heating or direct steam injection.

## Heaters and coolers

Heating of products before getting through treatments such as refining or mixing. Cooling previous pasteurization treatments.

## Cream extraction plants

Cream extractions of all types of fruits and vegetables, in both cold and hot extraction processes.

## Aseptic Monoblock

Integration of an aseptic filling in a pasteurization plant, creating a compact, functional and versatile machine which is adaptable to a wide range of products.

## Crusher

Defrosting of stored products such as fruit juices, fruit and vegetables pastes, creams, sauces and so on.

## Piston Pump

It is conceived to pump viscous products, big particles of products (fruit in cubes or in pieces) or product which are sensible to shear stress.

## Inverse osmosis equipment

Reduction of salinity of salty waters and sea waters.

## Blending room / blending

Blending by recipes from database and transference of process parameters to pasteurizers.

## Emptying of cans by aspiration

Unloading of metal cans and aseptic bags in blending rooms through emptying techniques in very few seconds.

## CIP systems

Cip systems are used to carry out the chemical cleaning of food installations in a completely automatic way.

## Processing tanks

Storage in aseptic packing tanks for high and low ph products, in liquid or viscous products.

## Blending tanks

We have a wide range of vertical and horizontal tanks with different types of shaking and volumes. They are adapted to process needs.

## Storage tanks

Storage rooms in stainless steel tanks having standard volumes or custom-made volumes.

## Finisher or pulping machine

It refines crushed product to remove peels, stems and seeds.

## Hammer mill

It is a grinder of pitted food (vegetables among others) for processing raw material.

## Robotics

Robotic applications in proportion to palletized/ depalletized for the start and the end of processing and packing lines.



Gemina® at your service

# Gemina®

Procesos Alimentarios, S.L.

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Collaboration projects:



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